

Huafeng Wins CEE 2026 Radiator Bid, Proving Strong Delivery Capacity



Baoding, Hebei Oct 8, 2026 ([Issuewire.com](https://www.issuewire.com)) - Hebei Huafeng Industrial Group Co., Ltd. has won a major bid for the CEE 2026 transformer radiator tender. This achievement reinforces the company standing as a dependable [transformer radiator supplier](#) capable of executing large-scale framework agreements for power heat exchange equipment. Supplying major utility framework projects requires extensive manufacturing capacity, repeatable quality control, and disciplined logistics.

Securing a high-volume framework tender represents an important commercial milestone, but the true test of a manufacturer lies in post-award execution. Framework contracts demand simultaneous management of diverse radiator geometries, tight delivery schedules, multi-stage inspections, and full batch traceability across thousands of fabricated units.

Framework Orders Require More Than Available Factory Capacity

In large utility tenders such as CEE 2026, winning the bid is merely the first step. Executing high-volume framework orders introduces operational complexities that extend far beyond raw factory floor area.

- **Diverse dimensional specifications:** Framework contracts encompass dozens of radiator models with varying panel widths (310 mm, 480 mm, 520 mm, 530 mm), center distances up to 4,000 mm, and different header configurations.
- **Raw material supply stability:** Securing thousands of tonnes of high-grade cold-rolled steel coils and seamless pipes requires strong supply-chain coordination to hedge against raw material price fluctuations.
- **Surface protection consistency:** Maintaining uniform coating thickness and adhesion across vast production volumes demands automated surface preparation and environmentally controlled application lines.
- **Staggered delivery schedules:** Aligning production batches with the transformer OEM's assembly schedule requires synchronized manufacturing planning and flexible warehousing.

To fulfill these demanding requirements, [Hebei Huafeng Industrial Group Co., Ltd.](#) deploys advanced manufacturing planning systems that coordinate engineering reviews, material procurement, production sequencing, and shipping logistics.

Quality Control Runs from Design Review to Final Inspection

To ensure that every radiator delivered under the CEE 2026 contract meets exacting technical standards, Huafeng implements a six-stage quality assurance chain across the entire production cycle.

- **Stage 1, Contract and drawing review:** Technical engineers review project specifications, connection dimensions, and tolerance requirements, resolving discrepancies before releasing production drawings.
- **Stage 2, Raw material verification:** Incoming steel coils undergo dimensional, chemical, and mechanical testing against mill certificates to verify tensile strength and formability.
- **Stage 3, Automated forming and welding:** Precision roll-forming lines shape radiator panels with uniform oil flow channels. Automated multi-point resistance welding and seam welding operate under calibrated heat input parameters governed by ISO 3834-2 standards.
- **Stage 4, Hydrostatic and pneumatic testing:** Every welded radiator element undergoes hydrostatic pressure testing at 0.15 MPa to 0.25 MPa, followed by underwater pneumatic leak detection to guarantee hermetic tightness.
- **Stage 5, Surface treatment and coating:** Automated shot blasting cleans steel surfaces to Sa 2.5 cleanliness. Components receive multi-layer paint systems, powder coating, or hot-dip

galvanizing, with dry film thickness measured across multiple test points.

- Stage 6, Final inspection and documentation: Quality inspectors verify flange flatness, hole alignments, and internal cleanliness. Inspection dossiers are compiled and archived for complete lot traceability.

This rigorous multi-stage gate system ensures that quality control is proactive and auditable, preventing defective components from advancing to subsequent production phases.

Two Radiator Bases and Automated Lines Support Parallel Production

Huafeng execution capability is backed by extensive manufacturing infrastructure distributed across two major production bases in Baoding, Hebei Province, and Fuyang, Anhui Province. Covering a combined area of 300,000 square meters, these facilities provide the scale necessary to fulfill large framework contracts without compromising delivery timelines.

The manufacturing infrastructure features advanced automation.

- Eight automated radiator production lines equipped with modern roll-forming machines and robotic welding stations.
- Four automated flow-coating and drying lines ensuring uniform paint coverage on intricate internal panel surfaces.
- One high-capacity electrostatic powder-coating line providing durable exterior protection for outdoor switchyards.
- Heavy-duty shot-blasting chambers capable of processing high volumes of steel components to precise surface profiles.
- Specialized header pipe machining centers ensuring accurate port alignment and flange squareness.

With an annual production capacity exceeding 40,000 tonnes of transformer radiators and heat exchangers, Huafeng possesses the operational capacity to run parallel production lines, ensuring dependable deliveries for large-scale framework orders.

Batch Delivery Depends on Scheduling, Release and Traceability

Fulfilling a major framework agreement like CEE 2026 involves executing phased batch deliveries over an extended contract period. Each shipment must arrive on site aligned with the transformer manufacturer's assembly sequence.

- Synchronized production scheduling: Huafeng coordinates manufacturing schedules with the client's procurement milestones, ensuring radiators arrive precisely when needed to prevent customer yard congestion.
- Strict quality release gates: No production lot is released for shipping without signed inspection reports, verified pressure test logs, and dry film thickness verification.
- Comprehensive lot traceability: Every delivered radiator carries a permanent identification tag linking it to its production batch, raw material heat number, welding operator ID, and inspection dossier.
- Protective export packaging: Radiators are secured in reinforced steel transport frames, protected by desiccants and waterproof wrapping to prevent transit damage during rail, road, or maritime transport.

This disciplined logistics system ensures that product quality is maintained from the factory floor to final installation.

Compliance Documents Must Match the Awarded Product Scope

In utility tenders, technical compliance documentation is as critical as physical product quality. Procurement teams and grid inspectors require comprehensive evidence verifying that delivered equipment meets international engineering standards.

- ISO management certifications: Valid ISO 9001, ISO 14001, and ISO 45001 certificates demonstrating robust organizational governance.
- Welding procedure qualifications: ISO 3834-2 welding quality certificates, Welding Procedure Specifications (WPS), and Procedure Qualification Records (WPQR).
- Product conformity documents: European CE declarations of conformity and third-party IEC compliance reports verifying radiator structural design.
- Material and testing dossiers: Material mill test certificates, non-destructive testing reports, hydrostatic pressure test certificates, and coating inspection logs.

Huafeng ensures that all compliance documentation is precisely aligned with the awarded product configurations, giving procurement teams complete audit confidence.

Delivery Capability Becomes the Main Proof After a Tender Win

Winning the CEE 2026 transformer radiator tender is a strong endorsement of Huafeng engineering and manufacturing credentials. However, the true measure of success is delivering thousands of high-quality radiators on schedule and within technical tolerances.

By combining six decades of manufacturing experience, modern automated production lines, and disciplined quality control, Huafeng continues to prove its reliability as a global power equipment supplier.

For transformer OEMs and utility operators seeking a dependable transformer radiator supplier for large-scale power projects, Huafeng provides proven engineering expertise and scalable delivery capacity.

To request technical specifications, facility audit arrangements, or project consultations, please visit <https://www.huafengjituan.com/>.



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Source : Hebei Huafeng Industrial Group Co., Ltd.

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