

HEDA SHELVES in Focus: Top 10 Heavy Duty Racking System Manufacturer In China for Quality and Capacity



Guangzhou, Guangdong Oct 26, 2026 ([IssueWire.com](https://www.issuewire.com)) - For buyers comparing a **Top 10 Heavy Duty Racking System Manufacturer** in China, the ranking label alone is not enough to support a procurement decision. Warehouse owners, distributors, and project contractors still need to examine engineering capability, production scale, load design, quality control, compliance documents, and experience with real operating environments. Guangzhou HEDA Shelves Co., Ltd., fits this evaluation framework through a broad pallet-racking portfolio, in-house manufacturing, and project support from layout planning to installation guidance. Founded in 2001, the company serves warehouses, distribution centers, manufacturing facilities, cold storage operations, and e-commerce fulfillment projects. Its official website is <https://www.hedarackstorage.com/>.

Heavy-Duty Racking Is Becoming an Engineering Decision

Warehouse storage is moving beyond the simple question of how many pallets fit inside a building. Operators are dealing with more SKUs, shorter order cycles, labor pressure, and a growing mix of manual and automated handling. MHI's 2026 warehouse automation coverage highlights rising SKU counts, faster turnaround expectations, and continued labor constraints, while automation is extending from horizontal movement into vertical storage and retrieval.

These changes make rack configuration more closely tied to the whole warehouse process. A **[Heavy Duty Racking System](#)** may need to work with counterbalance forklifts, reach trucks, narrow-aisle equipment, shuttle systems, manual picking zones, or future automation. The practical trend is toward higher use of vertical space, greater density where inventory profiles allow it, and layouts that can be reconfigured as product mix and handling methods change.

Manufacturing Scale Behind HEDA SHELVES

HEDA SHELVES operates around a product range that includes **Selective Pallet Racking**, double-deep racking, drive-in racking, push-back systems, gravity flow racking, radio shuttle racking, cantilever systems, industrial shelving, and several mezzanine configurations. Its current corporate information

identifies a 30,000-square-meter manufacturing facility, a team of more than 300 people, and monthly steel-processing capacity listed at up to 30,000 tons.

The production workflow shown on the HEDA website covers raw material preparation, precision cutting, automated punching, cold bending, profile forming, welding, surface treatment, electrostatic powder coating, and final quality inspection before shipping. For key pallet-racking products, HEDA specifies Q235B cold-rolled steel and project-based engineering for frame and beam loads.

Quality documentation is another procurement checkpoint. HEDA's current certification materials include CE-CPR, ISO 9001:2015, and RoHS references, with the ISO 9001 certificate shown as valid through June 2027. These documents can support supplier qualification, while local building, seismic, and fire requirements still need to be checked for each project jurisdiction.

Core Racking Systems and Where They Fit: Selective Pallet Racking for Direct Access

Selective Pallet Racking remains one of the most adaptable options for warehouses with many SKUs and frequent pallet movement. HEDA's system uses adjustable beam levels on punched uprights and can be configured as single-deep storage for direct access or double-deep storage where greater density is preferred.

Published technical ranges include upright heights from 1,500 to 12,000 mm and beam loads from 800 to 5,000 kg per beam pair, subject to span, steel gauge, and engineering calculations. This makes the system relevant to general distribution, food and beverage storage, manufacturing, retail inventory, and 3PL operations where product variety can change over time.

Teardrop Pallet Racking for North American Projects

[**Teardrop Pallet Racking**](#) is a selective-rack format widely used in North America. The upright uses teardrop-shaped punched holes, while boltless clip-in beam connectors allow beam levels to be installed and repositioned without rebuilding the frame.

HEDA offers this profile for the United States, Canada, Mexico, and Central America, with frame heights up to 12 meters and beam-pair capacities listed from 800 to 5,000 kg. The product information also makes a useful technical distinction: teardrop dimensions can vary between manufacturers, so compatibility with existing racking should be verified from a sample or dimensioned drawing rather than assumed. Load performance depends on beam section, gauge, frame design, and project calculations, not simply on whether the connection is clipped or bolted.

Higher Density and Vertical Expansion

Selective rack is only one part of the warehouse mix. Drive-in and radio shuttle systems can increase pallet density for larger volumes of similar SKUs. Push-back and gravity flow systems address different inventory rotation and throughput patterns. Cantilever racks are intended for long or irregular materials such as pipes, boards, and timber. Rack-supported and structural mezzanines add working or storage levels when floor area is limited but building height is available.

This wider product range matters because many warehouses perform several functions at once. Reserve pallets, manual picking, bulk inventory, and long materials may require different structures inside one coordinated layout.

Engineering and Project Support Beyond Fabrication

For complex storage projects, manufacturing capacity has value only when it is connected to accurate design information. HEDA's service scope includes CAD layouts, 3D rendering, structural load calculations, OEM/ODM manufacturing, production, export packaging, and installation support.

That workflow is relevant for projects where aisle widths, pallet dimensions, forklift turning space, beam elevations, and future expansion need to be resolved before steel enters production. It also gives distributors and contractors a clearer path for reviewing drawings and load assumptions before installation.

Project Cases Show Different Storage Priorities

Recent HEDA case studies illustrate why a **Heavy Duty Racking System** should be selected around the operation rather than by a standard catalog specification.

- **Chemical storage in Ghana:** A September 2026 project used an 8-meter-high, five-level single-deep Selective Pallet Racking system rated at 4 tons per layer. The structure accommodated palletized drums and other packaged chemical materials, with installation supported remotely through videos and detailed instructions.
- **General warehousing and distribution in Panama:** A 5,000-square-meter project completed in January 2026 combined selective and double-deep racking. Rack heights reached 13 meters, with approximately 2,500 kg per storage level, balancing direct access with higher-density areas. HEDA provided on-site engineering support.
- **Automotive parts storage in Thailand:** A warehouse installed a three-level mezzanine system of about 9 meters in height. The ground level supported pallet storage and forklift operations, while upper levels were used for manual picking of spare parts and accessories. Reinforced racking and the mezzanine were designed as coordinated but structurally separate systems.
- **High-bay warehousing in Mexico:** A three-layer shelving-supported mezzanine was combined with shelving reaching about 13 meters. The layout created multiple working and storage levels within the existing building footprint, supported by on-site engineering guidance.

The cases also show that project support does not follow one fixed model. Some installations can be handled by local teams with drawings and remote guidance, while higher or more complex structures may justify engineering support at the site.

What "Top 10" Should Mean to a Buyer

The useful way to interpret a **Top 10 Heavy Duty Racking System Manufacturer** claim is through measurable supplier criteria, not the phrase itself. For HEDA SHELVES, the points that can be examined include manufacturing scale, engineering documentation, breadth of rack types, certification records, OEM/ODM capability, and project history across different countries and industries.

The industry outlook favors suppliers that can connect structural storage with changing warehouse processes. Automation, high-bay utilization, and mixed picking models are making rack geometry, aisle planning, pallet consistency, and future reconfiguration more important at the design stage. Recent material-handling industry coverage also reflects a growing focus on preparing warehouse infrastructure and operating processes before automation is introduced.

HEDA SHELVES is positioned across conventional **Selective Pallet Racking**, **Teardrop Pallet Racking**, high-density systems, cantilever storage, and mezzanine solutions, giving warehouse planners several ways to match storage architecture to actual operating needs.

For procurement teams building a manufacturer shortlist in China, [HEDA](#) should be assessed through those documented capabilities: engineering fit, production capacity, relevant case experience, compliance needs, and project support. That approach provides a stronger basis for supplier selection than relying on a ranking label alone.



Media Contact

Guangzhou HEDA Shelves Co., Ltd.

*****@hedashelf.com

Source : Guangzhou HEDA Shelves Co., Ltd.

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