

Offshore Freshwater Replenishment from a Leading Shipboard Seawater Desalination Plant Company, Shanghai Tongjie



Shanghai, China Sep 18, 2026 ([Issuewire.com](https://www.issuewire.com)) - Offshore drilling rigs, floating production storage units (FPSOs), and commercial marine vessels require continuous, high-volume freshwater to sustain crew life and power critical technical operations. Deploying a dedicated [shipboard seawater desalination plant](#) frees offshore operators from expensive and weather-vulnerable water supply barges. Through heavy-duty marine plant engineering, Shanghai Tongjie enables offshore operators to generate dependable potable and technical-grade water directly from open-ocean seawater.

For offshore operations managers and marine logistics directors, water security is an operational lifeline. Beyond personnel health, dependable freshwater feeds drilling mud preparation, turbine wash cycles, boiler makeup, and deck sanitation. Moving from logistics-heavy bunkering to onsite desalination stabilizes operating expenditures and eliminates supply delays in offshore blocks.

Offshore Freshwater Replenishment Starts with the Required Water Duty

Managing offshore water supplies begins by establishing chemical and microbiological standards for each intended application. Treating offshore water as a uniform requirement leads either to premature

machinery failure from unpolished water or wasteful over-purification for basic utility tasks.

Offshore operations segregate freshwater duties into three primary streams:

- Potable Life-Support Water: Sustains crew across galleys, cabins, and medical bays. Water complies with WHO and MLC standards, maintaining total dissolved solids (TDS) under 500 mg/L, neutral pH, and zero coliforms via reverse osmosis, calcite mineralization, and UV or chlorine disinfection.
- Technical Process & Boiler Makeup: Feeds gas turbine wash circuits, steam boilers, and cooling loops where dissolved silica and chlorides cause thermal scaling. Technical streams require two-pass RO or RO-EDI polishing to achieve conductivity below 1–5 $\mu\text{S}/\text{cm}$ and silica under 10 ppb.
- Drilling Mud & Heavy Utility Water: Dilutes drilling fluids, hydrates polymers, and washes deck machinery. Requiring basic de-salting (TDS < 1,000 mg/L) without polishing, this stream maximizes throughput while conserving chemicals.

Defining volumetric demand across these distinct duties allows process engineers to design split-stream treatment systems, avoiding the capital and energy expense of polishing all water to boiler-feed grade.

Choose Between a Shipboard Seawater Desalination Plant and a Compact Marine Watermaker by Installation Context

Procurement teams must distinguish between a compact marine watermaker and a full-scale shipboard seawater desalination plant. While both utilize reverse osmosis, their structural envelopes, duty cycles, and integration requirements differ fundamentally.

Compact marine watermakers deliver 1 to 20 tons daily. Engineered for crew quarters on tugboats, trawlers, and utility craft, they prioritize compact footprints, lightweight frames, and intermittent 8- to 12-hour runtimes.

In contrast, a shipboard seawater desalination plant delivers 50 to 500+ tons daily. Installed on drilling rigs, pipelay barges, and construction vessels, these plants run continuously 24/7. They incorporate multi-stage pre-treatment, industrial high-pressure pumps, duplex stainless manifolds, energy recovery devices, and automated safety interlocks.

Choosing between them depends on vessel class, available deck area, and supply criticality. Where water shortages halt drilling, an industrial shipboard plant provides essential mechanical redundancy.

Define Feedwater, Product-Water Demand, Runtime, and Capacity

Accurate sizing of an offshore desalination asset requires analyzing open-ocean feedwater dynamics alongside operational peak demand profiles.

Open-ocean seawater varies by geography. Equatorial waters exceed 35 °C with elevated biofouling risk, whereas sub-arctic waters drop below 4 °C, increasing viscosity and requiring higher feed pressures to maintain design flux. Calculations must factor in salinity shifts (from 32,000 ppm in open seas to 45,000 ppm in enclosed gulfs) and contaminants like surface sheens or mud returns.

To ensure uninterrupted replenishment, experienced offshore operators utilize a redundant train architecture. Rather than installing a single 200 m³/day plant, the optimal configuration employs two 100 m³/day trains (2 x 50% design) or three 50 m³/day trains. This redundancy ensures that routine chemical

cleaning (CIP), cartridge filter changeouts, or pump maintenance can be executed on one train while remaining units maintain essential freshwater baselines without disrupting platform operations.

Plan Transport, Deck or Platform Integration, and Site Connections

Integrating heavy industrial water treatment equipment onto an offshore deck requires adhering to maritime structural and hazardous zoning standards.

Offshore skids and containerized modules must be certified for offshore maritime lifting in compliance with DNV GL-ST-E271 or ISO 10855 standards, incorporating certified lifting lugs, slings, and internal structural bracing capable of withstanding dynamic acceleration loads during vessel loading and sea transit. Floor loading calculations must verify that deck plates support fluid-filled operating weights.

Furthermore, offshore oil and gas facilities enforce hazardous area classifications:

- Non-Hazardous Machinery Flats: Standard industrial marine skids with IP55/IP65 electrical cabinets and marine-grade switchgear.
- Hazardous Zone 1 & Zone 2 Locations: Skids positioned on open decks near wellheads, drilling floors, or hydrocarbon processing facilities require certified explosion-proof (ATEX or IECEx) construction, flameproof motor enclosures (Ex d), pressurized control cabinets (Ex p), and intrinsically safe sensor loops.

External utility interfaces must be pre-planned: dedicated low-sea chest suction or submersible caisson lift pumps, three-phase power connections (typically 440V/60Hz or 380V/50Hz), and overboard concentrate discharge chutes designed to disperse brine away from marine intake caissons.

Balance Marine Exposure, Remote Operation, and Energy Requirements

Offshore marine environments impose extreme corrosion stress. Salt spray, continuous atmospheric moisture, and elevated temperatures cause rapid galvanic degradation of improper alloys.

High-pressure seawater manifolds operating at 55 to 70 bar must be fabricated from 2507 super duplex stainless steel (PREN > 42) or duplex 2205 alloys, ensuring complete resistance to chloride pitting and crevice corrosion. Low-pressure manifolds utilize fiberglass-reinforced plastic (FRP) or Schedule 80 UPVC, eliminating corrosion across pre-treatment loops. External framework requires multi-coat marine epoxy coatings meeting ISO 12944 C5-M durability criteria.

Energy efficiency represents another crucial engineering axis. In offshore facilities where power is generated from onboard gas turbines or diesel gensets, integrating isobaric energy recovery devices cuts specific energy consumption from ~7.5 kWh/m³ down to 3.0–3.5 kWh/m³, substantially reducing fuel consumption and generator electrical loading.

[Shanghai Tongjie](#) provides automated offshore desalination plants featuring remote SCADA integration. Using secure industrial telemetry, operating parameters—including membrane flux, recovery rates, inter-stage pressure drops, and live permeate conductivity—are transmitted to onshore technical centers, allowing remote specialists to assist offshore crews with predictive maintenance and performance optimization.

Offshore Freshwater Replenishment FAQ

Evaluating offshore water supply requires comparing onsite desalination economics against traditional water bunkering logistics.

How Does Onboard Desalination Compare Economically to Water Bunkering Barges?

Bunkering freshwater via supply boats typically costs \$15 to \$30+ per cubic meter when factoring in vessel charter fees, port loading costs, and standby demurrage. In contrast, onsite shipboard reverse osmosis produces freshwater at \$1.50 to \$3.50 per cubic meter in direct operating costs, typically delivering capital payback within 6 to 18 months.

What Distinguishes a Shipboard Desalination Plant from a Compact Watermaker?

A shipboard desalination plant is an industrial installation (50–500+ m³/day) designed for continuous 24/7 duty with redundant pumping trains, energy recovery, and heavy-duty pre-treatment, whereas a compact watermaker (1–20 m³/day) is designed for smaller vessels with intermittent crew-only water demands.

What Water Quality Standards Apply to Offshore Potable and Technical Water?

Potable water must satisfy WHO drinking guidelines (TDS < 500 mg/L with proper remineralization and disinfection). Technical boiler and turbine wash water requires two-pass RO or EDI to achieve conductivity below 1–5 µS/cm and silica under 10 ppb.

How Are Offshore SWRO Skids Protected in Hazardous Oil & Gas Environments?

Skids deployed in Zone 1 or Zone 2 hazardous areas feature ATEX/IECEx certified explosion-proof motors, pressurized control enclosures, and intrinsically safe sensor instrumentation.

What Redundancy Is Recommended for Critical Offshore Facilities?

Critical offshore facilities should deploy dual-train (2 x 50%) or triple-train (3 x 33%) modular designs to ensure continuous freshwater availability during routine membrane cleaning or pump maintenance.

Convert Offshore Operating Data into a Plant Configuration

Designing an autonomous offshore freshwater replenishment system requires synthesizing raw seawater analysis, daily crew and technical water quotas, hazardous area zoning, and deck spatial limits into a unified engineering specification.

Submit your vessel or platform type, daily freshwater volume requirements, electrical power parameters, and deck layout constraints to the [Shanghai Tongjia offshore engineering department](#) to receive custom P&IDs, general arrangement drawings, and lifecycle economic assessments.



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