

E-SONG APPAREL as a Leading 4-Way Stretch Scrub Suit Factory from China: 4-Way Stretch Sets for Export Markets



Qingdao, Shandong Sep 10, 2026 ([Issuewire.com](https://www.issuewire.com)) - Procurement teams building medical-uniform assortments for global distribution need reliable factory execution for stretch-fabric collections. As a [Leading 4-Way Stretch Scrub Suit Factory From China](#), [E-SONG APPAREL](#) connects scrub development with product-level order terms, sampling, and overseas sourcing support. Export buyers can structure fabric, style, branding, quantity, and production requirements around one order brief.

Why Do 4-Way Stretch Scrub Sets Fit Export Assortment Programs?

Four-way stretch scrub sets can be differentiated by fabric composition, garment weight, neckline, pant shape, color, pockets, and branding. This flexibility supports distributors building multiple style or price tiers. Buyers can then develop ranges for hospital, clinic, or aesthetic-practice needs.

The stretch manufacturing range includes V-neck and jogger combinations, cargo-oriented sets for utility environments, Mandarin-collar and flare-leg designs for fashion-forward applications, and dedicated nurse-focused products. This breadth gives export programs more than one set architecture to sample and test within their destination markets. By coordinating these distinct formats through a single production channel, distributors can build cohesive catalogs that span basic utility requirements and premium stretch-comfort positioning.

Which Specifications Matter When Sourcing from a 4-Way Stretch Scrub Suit Factory from China?

The 90% polyester and 10% spandex option is 140gsm with 4-way stretch, breathability, and quick drying. This fabric is available in more than 15 running colors. It can support V-neck, jogger, and cargo-oriented scrub development when that material is specified for the selected style.

A second stretch option uses 72% polyester, 21% rayon, and 7% spandex at 175–205gsm. This fabric provides 4-way stretch, wrinkle resistance, antimicrobial properties, and anti-static performance. It is available in more than 15 running colors.

Printed 140gsm polyester-spandex combinations and additional nurse-oriented stretch products widen the range further. This allows distributor programs to separate core, fashion, and profession-focused SKUs. The export production brief should attach each material, surface finish, size range, and commercial term to its exact style. This keeps product-level differences intact from the sample run through bulk production.

How Do MOQ, Size Range and Sample Terms Shape Import Planning?

When E-SONG APPAREL fabric is used, the MOQ is 300 pieces per style per color. Buyers can use this baseline when planning style and color depth for an initial export order.

Buyers can request fabric swatches and a development sample before bulk ordering. The sample fee is USD 100 per set and can be credited against the bulk order. E-SONG APPAREL can also provide photos and videos for faster digital quality review.

For distributors managing several colors or complex styles, careful sample sequencing can reduce commercial complexity. Approve the base fabric properties, stretch recovery, and primary measurements on a core sample first. Buyers can then extend the approved specifications across the final SKU plan while reducing mismatch risk during bulk production.

How Do Payment and Production Lead Time Fit the Order Sequence?

Selected scrub products utilize a standard 30% deposit and 70% balance payment structure before shipment, placing financial milestones securely around the bulk production and shipment preparation phases. This staggered financial commitment allows sourcing departments to manage cash flow while the factory procures raw stretch materials and executes the cutting and sewing phases.

The 90/10 polyester-spandex sets generally follow a 20-to-45-day production lead-time range, while the broader factory network applies a similar 20-to-45-day delivery window after a final production order is obtained. This manufacturing duration encompasses the necessary quality control, assembly, and finishing steps required for high-stretch technical garments.

Import planning must connect this production window with the initial sample approval, final order quantity, color count, custom branding applications, specific packaging requirements, and the buyer's downstream receiving schedule. Procurement teams should not treat lead time as an isolated number, but as an integrated variable that influences shipping bookings and seasonal catalog launches.

How Does E-SONG APPAREL's Production Network Support Export Programs?

The manufacturer produces medical and chef uniforms for export programs and states a monthly production capacity of 200,000 units. Its production network combines an owned Linyi factory with subcontracted production lines for different styles and order volumes.

For export orders, E-SONG APPAREL uses a pre-production meeting, inline inspection, and final inspection as its quality-control sequence. Customers may also arrange a third-party final inspection at the factory. These checkpoints can be incorporated into the order plan before shipment.

E-SONG APPAREL provides OEM and ODM support through its own design department. Export buyers can submit a desired style, design photo, or physical uniform sample. Branding can use heat-transfer or embroidery logos, with customized tags and packing cartons.

A complete export production brief should state destination-market requirements, garment specifications, SKU quantities, labeling instructions, packaging formats, and quality checkpoints. It should also state the target receiving schedule.

4-Way Stretch Scrub Export FAQs

These answers focus on the product and order mechanics that affect an overseas scrub program before production begins.

Which 4-Way Stretch Fabric Families Are Relevant to Export Scrub Programs?

Two principal 4-way-stretch medical-uniform options are 90% polyester and 10% spandex at 140gsm, and 72% polyester, 21% rayon, and 7% spandex at 175–205gsm. The 90/10 option is breathable and quick drying. The 72/21/7 option is wrinkle resistant, antimicrobial, and anti-static.

What MOQ Applies to Selected 4-Way Stretch Sets?

When E-SONG APPAREL fabric is used, the MOQ is 300 pieces per style per color. Export buyers can use that baseline when structuring initial SKU and color quantities.

Can Export Scrub Sets Include Custom Logos and Colors?

Yes. E-SONG APPAREL provides OEM and ODM support through its design department. Buyers can define style and color requirements, use heat-transfer or embroidery logos, and customize tags and packing cartons.

What Production Timing Applies to Selected Scrub Orders?

Selected scrub products use a 20-to-45-day production window, and the same 20-to-45-day range applies to the broader production schedule after an official order is obtained. Buyers can integrate that timing directly with sampling, approvals, branding, packing, and the final receiving plan.

Which Information Should an Overseas Buyer Send With the RFQ?

Send the exact set style, stretch fabric weight, size run, target colors, branding files, labels, packing preferences. Also include quantity by SKU, sample needs, quality requirements, payment expectations, destination-market requirements, and the target receiving schedule.

Turn a Stretch-Scrub Assortment into an Export Production Brief

A strong export order starts with a complete technical specification. The order brief should connect sample approval, MOQ, payment terms, production timing, branding, packaging, and receiving requirements to the SKU plan. Share the planned 4-way-stretch range and your order requirements with <https://www.e-songuniforms.com/> to move into sample and quotation discussions for overseas production.



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