

How to Source a Custom 5 Gallon Bucket with Lid Manufacturer for Food Packaging



Nanjing, Jiangsu Jul 29, 2026 ([Issuewire.com](https://www.issuewire.com)) - Sourcing food packaging rarely comes down to the price of a single container. For buyers comparing suppliers, choosing a [5 Gallon Bucket With Lid Manufacturer](#) means confirming that the bucket body, the lid seal, the food-contact material, the decoration process, and the delivery paperwork all belong to one accountable supply chain. A 5-gallon bucket with lid manufacturer that treats those elements as separate line items leaves the buyer to manage the gaps between them, which is where cost overruns and compliance delays usually appear.

UMETASS, the export brand of Nanjing Shuishan Technology Co., Ltd., covers this ground with its Series LK round buckets, which span 0.5L to 50L and include a dedicated 5-gallon bucket with a 19.35 L brimful capacity. Built from FDA-grade polypropylene and fitted with tamper-evident tear-tab lids and a range of closure options, the line gives food, sauce, dairy, and syrup packaging projects a verifiable starting point. The checklist below follows five conditions a food-packaging buyer should evaluate together when qualifying a 5-gallon bucket with lid manufacturer: product fit, closure structure, food-safety systems, customization and sampling, and bulk delivery. Each condition is easy to overlook on its own, yet together they decide whether a shipment arrives ready to fill or ready to argue about.

Start With the Food-Package Definition, not a Generic Bucket Quote

While the [UMETASS](#) Series LK 18L and 20L round buckets define the available capacities, choosing the right specifications starts long before getting a quote. Buyers should first determine the contents, filling temperature, target capacity, handling methods, and opening mechanism, and then evaluate pricing against those specific needs. It's also important to remember that food-grade suitability depends on both the bucket and the lid working together, not just the container body itself.

Nanjing Shuishan Technology describes the Series LK as a food-grade polypropylene container and lists standard tear-tab tamper-evident lids alongside pour-spout, breathable, gamma-seal, and screw-top options. Each closure answers a different need, whether that is sealing, controlled pouring, pressure balance, or repeated reopening. Matching the lid to the application, rather than defaulting to one generic cap, is where a food bucket program either holds up in the field or creates problems downstream.

Assess the Manufacturer's Food-Packaging Foundation

A dependable food-packaging foundation is not a single product claim; it is the combination of molding capability and decoration capability under one roof. Nanjing Shuishan Technology Co., Ltd. operates injection molding, injection blow molding, and automatic extrusion blow molding, paired with in-mold labeling (IML), offset printing, silk-screen printing, and heat-transfer printing. That mix lets bucket dimensions, brand appearance, and volume production connect inside the same supply system.

For food-contact work, the company positions ISO 9001 and ISO 22000 / FSSC 22000 as its quality and food-safety management basis, and it references FDA food-contact requirements along with BSCI, Intertek SQP, and GRS capabilities. Buyers evaluating a plastic bucket with lid manufacturer should review material and system documentation side by side, rather than judging a supplier on visual output alone. Founded in 2005, Nanjing Shuishan Technology Co., Ltd. supports OEM and ODM programs from its own mold workshop.

Match Lid Integrity and Handling Features to the Food Product

The UMETASS tamper-evident lid uses a tear strip removed at first opening, which turns tamper evidence from a cosmetic detail into a condition a receiver can inspect. For food that must keep its seal intact through transport and storage, that structure matters far more than appearance, and it gives distributors a simple way to confirm that a shipment has not been opened.

Across the Series LK range, every size except 50L can be fitted with a plastic or metal handle, and the line offers standard sealing lids, pour-spout lids, breathable lids, valve fittings, and mobility accessories. The viscosity of the contents, the way the product is dispensed, the carrying weight, and how often the container is reopened should drive the handle and lid combination. A bucket with lids program built this way reduces returns and complaints tied to leaks or awkward handling.

Use Customization and Samples to Resolve Brand and Production Variables

Nanjing Shuishan Technology runs customization as a defined path that begins with specification, quantity, design, process, use scenario, and expected lead time, then moves through quotation, print-proof confirmation, sample inspection, mass production, and acceptance. For food packaging, color, artwork, closure, and packing method should all be confirmed before mass production starts, not after.

UMETASS offers custom color, silk-screen printing, heat-transfer printing, IML, and adhesive label applications. Its FAQ notes that a custom size or shape requires a new mold, with tooling handled under its stated order-quantity rules, and that standard samples can be provided free while special customized

samples can be produced for approval. Sampling is the step where a custom 5-gallon bucket with lid moves from a drawing to a piece the brand owner can hold, test on the line, and sign off before committing to volume.

Verify QC, Documentation, MOQ and Delivery Before a Bulk Order

Before any bulk order, UMETASS applies a documented set of checks to the Series LK: lid sealing and opening, a 24-hour leak test with the filled bucket on its side, tilt stability, a one-meter drop test, a 30-day stacking test, and appearance and impurity control. A food-packaging buyer should ask that these checks line up with the chosen bucket and lid, the actual contents, and the shipping method.

Nanjing Shuishan Technology can supply FDA support documents, EU No. 10/2011 compliance testing and declarations of conformity, FSSC 22000 certification files, and SQP audit materials. It also offers flexible MOQ, free standard samples, worldwide shipping by courier, air, or sea, and EXW, FOB, CIF, and DDP trade terms. In-stock small orders typically ship within about a week, while larger or customized production runs on a longer schedule confirmed against quantity and decoration. Documentation, samples, quality checks, and trade terms belong in one review round before the order is confirmed, so a food grade plastic bucket program clears approval in a single pass.

Bringing the Sourcing Decision Together

For a food-packaging project, selecting a custom 5-gallon bucket with lid manufacturer should rest on the dedicated 5-gallon specification, the 19.35 L brimful capacity, food-grade PP, closure structure, a defined customization process, inspection results, and document support, not on a single quote standing in for real specification. UMETASS builds its offer on that principle, guided by its brand promise: Exquisite Feelings, Shuishan Manufacturing.

To request Series LK round bucket details, IML customization, and food-packaging document support, visit <https://www.umatass.com/> to reach the UMETASS team.



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