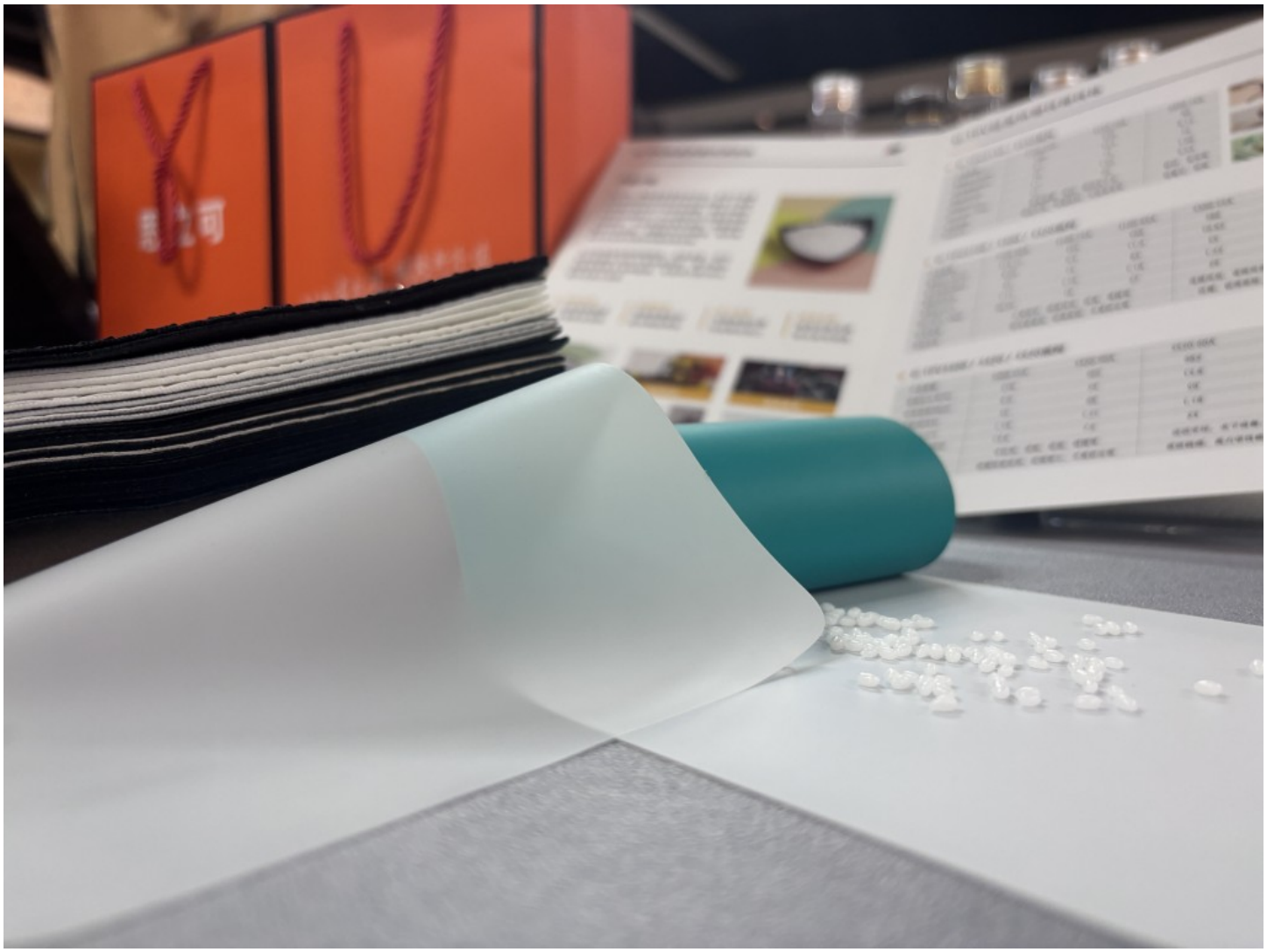
# Why TPU Films Become Sticky or Oily After Aging? Causes and Soft TPU Modifier Solutions



**Chengdu, Sichuan May 9, 2026 (Issuewire.com) - Why TPU Films Become Sticky, Oily, or Lose Softness After Aging — The Secret to Solving These Common Problems**

For manufacturers producing **Thermoplastic Polyurethane (TPU)** films, common but frustrating issues often emerge after production or during storage:

• TPU films develop surface oiliness

• Films become sticky or block

• The soft skin feel disappears

• Colors appear dull or less vibrant

These challenges can have serious consequences in industrial production, such as:

• Film blocking during roll storage

• Difficult lamination or processing

• Higher scrap rates

• Product rejection by brand customers

In high-end applications like sportswear, footwear, automotive interior films, and medical products, these defects can directly impact product quality and brand perception.

In this article, we will conduct an in-depth exploration of the TPU films industry, examining the increasing demand and its common challenges. We will also introduce the **Soft TPU Modifier series**, which addresses performance pain points such as stickiness, oiliness, and loss of softness. Additionally, we will highlight innovations in **anti-blocking matte effect masterbatches** and **eco-friendly, high-performance TPU additives**, which have significantly shaped the high-performance TPU films industry.

**The global demand for TPU films is rapidly rising as industries seek materials that combine:**

• Soft-touch feel

• High elasticity

• Durability

• Design flexibility

**TPU films are widely used in:**

• Functional apparel films

• Shoe upper materials

• Sports gloves and protective gear

• Automotive interior decorative films

• Medical and wearable devices

• Premium packaging materials

As products evolve toward **softer tactile** experiences and higher aesthetic requirements, traditional TPU formulations often struggle to maintain stable performance during aging.

SILIKE Soft TPU Modifier — The Solution for TPU Films with Matte Finish, Aesthetic Appeal, and Superior Performance

**Common TPU Film Problems Manufacturers Face**

**1. Sticky TPU Films During Storage**
Soft TPU films can stick together during storage or transportation, causing film blocking, which disrupts processing and packaging.

**2. Surface Oiliness or Additive Migration**
Some TPU films gradually develop oily surfaces, often caused by plasticizer migration. This can lead to:

Poor surface appearance

Printing or lamination issues

Contamination during production

**3. Loss of Soft Skin Feel**
A key feature of TPU films is their soft, comfortable tactile feel. After aging, some films become:

Harder

Less elastic

Less pleasant to touch

**4. Matte Finish Difficult to Achieve**
High-end applications require matte surfaces. Traditional methods typically involve:

Secondary coatings

Embossing rollers

Extra processing steps

These increase both production costs and complexity.

**What Causes TPU Films to Become Sticky or Oily?**

**Plasticizer Migration**

Many soft TPU systems rely on plasticizers to reduce hardness. Over time, these additives migrate to the surface, causing: Oil exudation, Surface tackiness, and Reduced long-term softness.

**TPU Microphase Structural Changes**

TPU films are made up of hard and soft segments. During thermal aging or storage, changes in

microphase structure can result in: Reduced elasticity, Increased hardness, and lower rebound resilience.

**High Surface Friction**

Soft TPU formulations can also suffer from high surface friction, which increases the risk of: Film blocking, Sticky surfaces,  and Poor handling during production.

**A  Material Solution: Soft TPU Modifier Technology**

To address these challenges, SILIKE **Soft TPU Modifier particles** have been developed to enhance TPU film performance without relying on migrating additives. This technology integrates directly into the TPU matrix, improving **softness**, **surface feel**, and **long-term stability**.

**Key Benefits of Soft TPU Modifier Particles**
**1. Long-Lasting Softness and Resilience**

Environmentally friendly Soft TPU modifiers enable films to achieve around Shore 60A hardness, while maintaining: Excellent rebound resilience, Durable elasticity, and Stable softness after aging.

Unlike conventional soft TPU formulations, this Soft modified TPU particle series performance does not depend on plasticizer migration.

**2. Non-Sticky Surface Performance**

Because the modifier structure remains stable within the polymer matrix, TPU films gain: Reduced surface tackiness, lower friction, and improved anti-blocking behavior.

This significantly improves processing efficiency and product quality.

**3,.Built-In Matte Finish**

Soft TPU modifier technology can create a natural matte effect during processing, reducing the need for Secondary coatings, Embossing rollers, and Additional finishing steps.

This simplifies production and lowers costs.

**4. Long-Lasting Soft Skin Feel**

The Si-TPV Plastic Additive and Polymer Modifier provides a silky and comfortable tactile experience, ideal for products requiring long-term skin contact. Common applications include: Apparel films, Sports gloves, Wearable products, Decorative TPU overlays and more...

**5. Safer and More Sustainable Formulation**

Soft modified TPU particle series, Anti-blocking Matte Effect masterbatch technology supports formulations that are:

♦ Plasticizer-free

♦ DMF-free

♦ Solvent-free

♦ Low odor and non-toxic

♦ Recyclable

This makes it ideal for medical products, wearables, and eco-friendly packaging

**Frequently Asked Questions (FAQ)**
Q1: Why do TPU films become sticky after aging?

A1: TPU films often become sticky due to plasticizer migration. The low-molecular-weight plasticizers used in TPU formulations migrate to the surface over time, especially with heat exposure, causing surface tackiness and handling problems.

Q2: What causes TPU films to develop an oily surface?

A2: The oily residue on TPU films is typically caused by plasticizers or softening oils migrating to the surface. This is most noticeable after heat exposure or extended storage, leading to oil exudation, which impacts the product's appearance.

Q3: How can I maintain the softness of TPU films over time?

A3: To maintain softness and elasticity, it's crucial to use Soft TPU Modifier particles, which preserve Shore 60A hardness while ensuring long-lasting softness without relying on migrating plasticizers.

Q4: Can I achieve a matte finish with TPU films without additional processing?

A4: Yes! Si-TPV Soft TPU Modifier technology allows you to achieve a natural matte finish without secondary processing like embossing or coating, simplifying production and reducing costs.

Q5: Are Soft TPU Modifiers safe for medical or wearable products?

A5: Yes! Soft TPU Modifiers are plasticizer-free, DMF-free, solvent-free, and non-toxic, making them safe for use in medical devices, wearables, and eco-friendly products.

Q6: How can I test the effectiveness of Soft TPU Modifiers in my TPU films?

A6: The best way to test Soft TPU Modifiers is by requesting a sample. Our team offers customized testing based on your production process, so you can evaluate improvements in softness, surface quality, and aging stability.

**Transform Your TPU Films with SILIKE Soft TPU Modifiers!**

Struggling with TPU aging or looking to enhance the performance and aesthetics of your products? SILIKE Soft TPU Modifier particles, also known as SILIKE Modified Si-TPV (dynamic vulcanizate thermoplastic silicone-based elastomer), deliver the perfect solution for industries demanding durability, tactile quality, and eco-friendly benefits. Whether for clothing, sports gloves,

automotive interiors, or packaging, our high-performance additives empower manufacturers to produce superior films with enhanced comfort, matte finish, and sustainability.

**Join the revolution and elevate your TPU formulations today!**

Contact Amy at amy.wang@silike.cn or visit www.si-tpv.com to get eco-friendly TPU additive samples and discover how Soft TPU Modifiers can elevate your products.

**Media Contact**

Chengdu Silike Technology Co.,Ltd.

*********@silike.cn

86-028-83625089

No.336 Chuangxin Ave, Qingbaijiang Industrial Zone, 610300,Chengdu, China

https://www.si-tpv.com/

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