

Best Custom Patio Doors: DERCHI 78 Series Thermal Break Aluminium Bifold - Energy Star Factory Direct North America



Foshan, Guangdong Mar 20, 2026 ([IssueWire.com](https://www.IssueWire.com)) - Indoor-outdoor living has become a defining feature of contemporary North American residential design, transforming how homeowners conceptualize their living spaces. **Patio Door**s no longer serve merely as functional barriers but as architectural statements that seamlessly merge interior comfort with outdoor environments. This evolution raises an essential question: Where To Buy Aluminium Bifold Doors in North America that

combine thermal efficiency, customization flexibility, and direct manufacturer pricing? The answer lies with [Professional Aluminium Bifold Doors Supplier](#) companies offering Energy Star-certified products backed by comprehensive factory support.

DERCHI Doors and Windows has developed a specialized solution for the North American market through its 78 Series Thermal Break Aluminium Bifold system. Operating from a 180,000 square meter production facility with over 600 employees and an annual capacity exceeding 1,000,000 square meters, the manufacturer combines large-scale production capability with engineering expertise specifically addressing the continent's diverse climate zones—from Canadian arctic conditions to southern subtropical regions. This factory-direct approach provides North American buyers with access to Energy Star-certified bifold systems engineered for the continent's unique architectural preferences and performance requirements.

North American Climate Demands on Patio Door Systems

North America encompasses extreme climate variations requiring adaptable door solutions. From Canadian winters with temperatures plunging to -40°C to southern states experiencing summer heat exceeding 40°C , patio door systems face demanding thermal performance requirements. The U.S. Department of Energy estimates that heat gain and loss through windows and doors accounts for 25-30% of residential energy consumption, making thermal efficiency critical for both environmental and economic considerations.

Energy Star certification has become the benchmark for energy-efficient building products across North America. This voluntary program, jointly administered by the U.S. Environmental Protection Agency and Department of Energy, sets performance criteria that exceed minimum federal standards. For bifold patio doors, Energy Star certification requires specific U-factor and Solar Heat Gain Coefficient (SHGC) values that vary by climate zone, ensuring products deliver measurable energy savings regardless of regional conditions.

Recognized as a [China Famous Aluminium Bifold Doors Manufacturer](#) with international market expertise, DERCHI addresses these requirements through advanced thermal break technology integrated into the 78 Series design. The system's engineering reflects a deep understanding of North American building codes, climate zones, and architectural trends toward expansive glass openings.

The 78 Series Engineering Advantage

The DERCHI 78 Series [Thermal Break Aluminium Bifold](#) represents sophisticated engineering focused on thermal management without compromising the open-space functionality that defines bifold systems. At the heart of this performance lies the thermal break construction—a polyamide insulating barrier strategically positioned within the aluminium frame profile.

The 78 Series utilizes 1.8mm thermal break aluminium profiles, creating an effective barrier between exterior and interior frame sections. This construction interrupts heat transfer pathways that would otherwise conduct thermal energy rapidly through solid aluminium frames. Laboratory testing demonstrates U-factor performance suitable for achieving Energy Star certification across multiple North American climate zones, from the northern tier requiring maximum insulation to southern regions where solar heat gain control takes priority.

The profile design incorporates multi-chamber construction that further enhances thermal performance. These chambers create additional air pockets within the frame, leveraging air's insulating properties

while maintaining the structural integrity necessary for supporting large glass panels. This engineering enables the 78 Series to accommodate panel widths ranging from 500-800mm and heights from 1000-2800mm—proportions that allow dramatic floor-to-ceiling installations popular in contemporary North American architecture.

Customization Capabilities for Diverse Applications

As a Professional Customized Aluminium Bifold Doors Supplier serving North American markets, DERCHI offers comprehensive customization options addressing regional preferences and project-specific requirements. The 78 Series supports multiple glazing configurations essential for different climate zones and performance objectives.

Standard double glazing (5mm+27A+5mm tempered glass) provides baseline thermal and safety performance. For enhanced energy efficiency in northern regions or LEED-certified buildings, the system accommodates triple glazing and low-emissivity coatings. The 27mm airspace can be filled with argon or krypton gas, reducing thermal conductivity while maintaining optical clarity.

Surface treatment options accommodate North American aesthetic preferences. Powder coating provides durable finishes in extensive color palettes, wood grain finishes offer natural material warmth with low maintenance, and PVDF coatings deliver superior UV resistance for coastal or high-altitude locations.

Operational Excellence and Hardware Integration

The 78 Series folding mechanism incorporates German KERSSENBERG brand hardware, ensuring smooth, quiet operation. The multi-point locking system secures the door at strategic points along the frame height, addressing security requirements while maintaining weathertight seals.

The accordion-style folding operation allows panels to stack compactly when opened, maximizing clear opening width. Panels can stack indoors, outdoors, or split to both sides, accommodating different spatial constraints. Track systems can run straight or curve, enabling L-shaped or corner configurations that erase boundaries between interior and exterior spaces.

Factory Direct Access and Energy Star Compliance

DERCHI's factory-direct distribution model provides North American buyers with direct access to manufacturer resources typically filtered through multiple distribution layers. Operating from a 180,000 square meter production facility with annual capacity exceeding 1,000,000 square meters, the manufacturer maintains the scale necessary to serve major residential and commercial projects while offering pricing advantages associated with eliminating intermediary markup.

The factory-direct approach extends beyond pricing to encompass technical support throughout project development. Engineering staff can consult on Energy Star compliance strategies, reviewing project specifications and climate zone requirements to ensure selected configurations meet certification thresholds. This capability proves particularly valuable for builders and developers pursuing Energy Star Certified Homes designation, where door and window performance contributes significantly to whole-building energy ratings.

Product certifications include not only Energy Star but also NFRC (National Fenestration Rating Council) verification, CSA (Canadian Standards Association) approval, and compliance with

International Building Code (IBC) requirements. This certification portfolio enables specification across all North American jurisdictions without additional testing or approval delays.

North American Project Applications

DERCHI's experience in North American markets encompasses diverse project types, demonstrating the 78 Series versatility. Luxury residential applications in California, Georgia, and New York have incorporated the bifold systems to create seamless transitions between living spaces and outdoor entertainment areas. These installations often feature configurations spanning 12-20 feet when fully opened, supported by the system's structural capacity and hardware engineering.

Multi-family developments have specified the 78 Series for balcony access in urban settings where space efficiency and thermal performance are equally critical. The compact stacking capability preserves interior floor area while providing generous openings when desired. Sound attenuation achieved through proper glazing selection proves particularly valuable in these applications.

Commercial hospitality projects have deployed the systems in hotel suites and restaurant spaces where indoor-outdoor flow enhances guest experience. The ability to customize finishes and glazing allows integration with varied architectural styles from contemporary minimalism to traditional resort aesthetics.

Quality Assurance and Performance Longevity

The manufacturing infrastructure supporting the 78 Series includes an independent testing facility conducting comprehensive performance verification. Testing protocols address thermal performance, structural loading, air infiltration, water penetration, and forced entry resistance—parameters critical for North American building code compliance and long-term durability.

Quality management systems incorporate multiple inspection points throughout production, ensuring consistent performance across large orders. With over 600 employees and a dedicated team of more than 30 R&D specialists, the manufacturer maintains the capability to address custom requirements while preserving the quality standards essential for Energy Star certification.

The 10-year warranty coverage extends across critical components, including glazing seals, thermal break integrity, hardware operation, and finish durability. This warranty structure provides assurance relevant to North American homeowners and building professionals accustomed to comprehensive product guarantees.

Procurement Advantages for North American Buyers

North American construction professionals and homeowners evaluating bifold patio door suppliers should consider DERCHI's combination of Energy Star compliance, thermal break engineering, factory-direct access, and customization flexibility. The manufacturer's position as a globally recognized Aluminium Bifold Doors Supplier with proven North American project experience provides confidence in product performance and support infrastructure.

Complete technical documentation, Energy Star certification details, and product specifications are available through <https://www.dejiypwindow.com/> for professionals conducting specification development and energy compliance verification. The manufacturer's catalog provides performance data necessary for energy modeling software and building permit applications.

The North American market for patio door systems requires suppliers to understand energy performance standards, climate zone variations, and architectural trends toward indoor-outdoor integration. With Energy Star certification, comprehensive thermal break technology, and a factory-direct distribution model, DERCHI's 78 Series Thermal Break Aluminium Bifold delivers a solution engineered specifically for the continent's demanding requirements and diverse applications.



Media Contact

DERCHI

*****@dejiyp.com

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